

Product Datasheet FOR85

FOR85 is an unmodified Tall Oil Rosin (TOR) product with a precisely right content of abietic type rosin acids for various purposes.

FOR85 is an excellent base rosin to be upgraded for various end uses, like paper sizes, printing ink binders, rubber production and adhesive resins.

Specification of FOR85

| Analysis | Value | Method |
|--------------------------------|----------|-------------------|
| Acid value, mg(KOH)/1g | min. 168 | SCAN-T 11 |
| Colour, rosin (Gardner) | max. 5.0 | ASTM D 6166, mod. |
| Free rosin acids, % | min. 87 | SCAN-T 14 |
| Softening point (Mettler cup & | min. 61 | ASTM D 6090 |
| ball), °C | | |

Typical analyses of FOR85

| Analysis | Value | Method |
|--|-------|---------------------------------------|
| Acid value, mg(KOH)/1g | 176 | SCAN-T 11 |
| Colour, rosin (Gardner) | 3.3 | ASTM D 6166, mod. |
| Free fatty acids, % | 4 | Internal method (calc. as oleic acid) |
| Free rosin acids, % | 91 | SCAN-T 14 |
| Softening point (Mettler cup & ball), °C | 63 | ASTM D 6090 |
| Unsaponifiables, % | 4 | SCAN-T 13 |

Product handling

Melting of the solid rosin requires temperatures above 150 °C to avoid crystallization. For storage of the liquid rosin thermal insulated tanks and equipment to maintain temperature between recommended 150 and 200 °C are necessary. Hot, molten rosin has limited stability, and it is not intended for prolonged storage. Therefore, it should be used without unnecessary delay.

Delivery form

Preferably bulk in molten form (hot liquid) in road tanker or ISO tank container.

Product identifier

EINECS number
CAS number
CN code

232-475-7 8050-09-7 38061090





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